

## Normes ISO pour la désignation des plaquettes amovibles

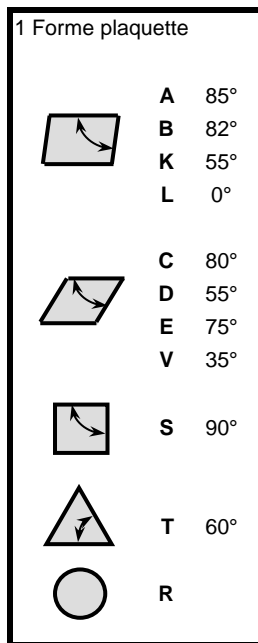
**C C M T**

**09 T3 04 E R - 32A**

**A P H T**

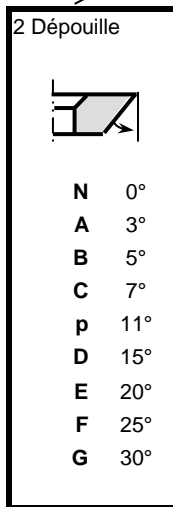
**08 03 PD S R - 82K**

**1 Forme plaquette**



- A 85°
- B 82°
- K 55°
- L 0°
- C 80°
- D 55°
- E 75°
- V 35°
- S 90°
- T 60°
- R

**2 Dépouille**

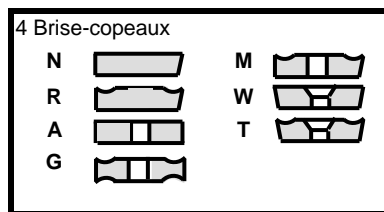


- N 0°
- A 3°
- B 5°
- C 7°
- p 11°
- D 15°
- E 20°
- F 25°
- G 30°

**3 Tolérances**

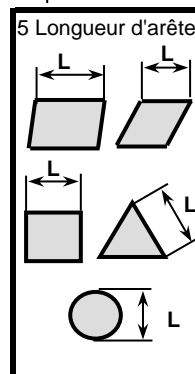
Ø	m		s	Code
	0.025	0.013		
0.025	0.005	0.025		A
0.013	0.005	0.025		F
0.025	0.013	0.025		C
0.013	0.013	0.025		H
0.025	0.025	0.025		E
0.025	0.025	0.13		G
0.05 à 0.15	0.005	0.025		J
	0.013	0.025		K
0.08 à 0.25	0.025	0.025		L
	0.08 à 0.20	0.13		M
0.08 à 0.25	0.13 à 0.38	0.13		N
				U

**4 Brise-copeaux**

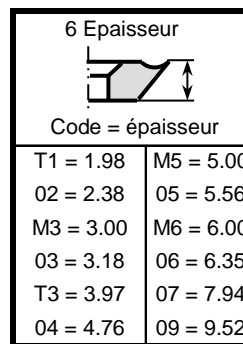


- N
- R
- A
- G
- M
- W
- T

**5 Longueur d'arête**



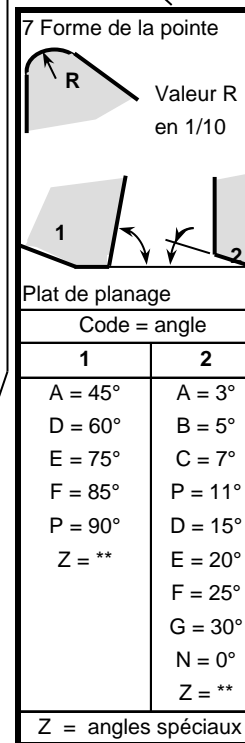
**6 Epaisseur**



Code = épaisseur

T1 = 1.98	M5 = 5.00
O2 = 2.38	O5 = 5.56
M3 = 3.00	M6 = 6.00
O3 = 3.18	O6 = 6.35
T3 = 3.97	O7 = 7.94
O4 = 4.76	O9 = 9.52

**7 Forme de la pointe**



Valeur R en 1/10

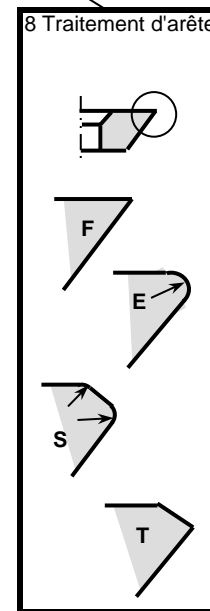
Plat de planage

Code = angle

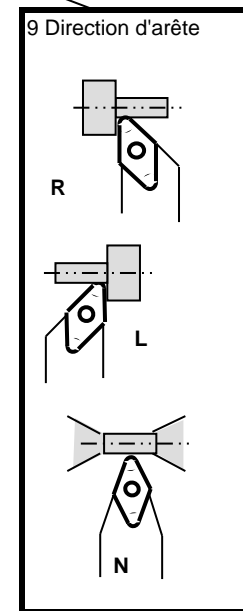
1	2
A = 45°	A = 3°
D = 60°	B = 5°
E = 75°	C = 7°
F = 85°	P = 11°
P = 90°	D = 15°
Z = **	E = 20°
	F = 25°
	G = 30°
	N = 0°
	Z = **

Z = angles spéciaux

**8 Traitement d'arête**



**9 Direction d'arête**



**10 Position libre**  
Pour définition du produit par le fournisseur